

YIWU YILI TRADING CO., LTD

ADD: ROOM 238, GUOMAO BUILDING NO.999. CHOUZHOU NO RTH ROAD, YIWU, ZHEJIANG
91330782MA2M3UDG2H, TEL: 057985989735

Main Technical Equipment		
ITEM NUMBER	DESCRIPTION	QTY
1.0	Reheating Furnace	
	Entry roller table	1 set
	Pusher and hydraulic system	1 set
	Furnace and dust remove system	1 set
	Tapping machine and exit roller tables	1 set
	All electrical and control equipment	1 set
2.0	Rolling Mill Stands	
	Roughing horizontal and vertical stands including electromotors and gearbox	8 set
	Finishing horizontal and vertical stands including electromotors and gearbox	10 set
	Roller tables between equipment	1 set
	Hydraulic system and lubrication system	1 set
	Descaler system	1 set
	All electrical and control equipment	1 Set
3.0	Levelling & Shearing	
	Five roll tension levelers	1 set
	Tight coiler	2 set
	Hydraulic system and lubrication system	1 set
	All electrical and control equipment	1 set
	shearing line roller table	1 set
	trimming shear	1set
	dividing shear	1 set
	crane pick-up at the end of the roller table	1 set
4.0	Media	
	Mill oil lubrication station	1 Set
	Mill motor oil lubrication station	1 Set
	Mill hydraulic station	1 Set
	HAGC hydraulic station (HP)	1 Set
	Descaler HP water pumps	1 set
5.0	Automation (complete, covering mill mechanical scope)	
	Level-1 automation: complete HW and SW	1 Set
	Level-2 automation: complete HW and SW	1 Set
	HMI system	1 Set
	operation stations incl. pulpits	1 Set
	field devices and Sensors	1 Set
	technological gauges	1 Set
	Pyrometer	1 Set
6.0	Electrics (for mechanical scope of supply)	
	MV power distribution	1 Set
	VAR compensation SVC and harmonic filters	1 Set
	LV power distribution, PCC and MCC	1 Set
	AC & DC converters (main and aux.)	1 Set
	AC & DC motors (main and aux)	1 Set
	UPS	1 Set
7.0	Installation	
	WTP for Plate Mill incl. Make-up water system	1 Set
	Compressed air plant (if applicable)	1 Set
	Gas main supply station incl. safety S/D and regulation valves (if applicable)	1 Set
8.0	Accessories & Auxiliaries of The Line	

